



Plants Available

220,000 Metric Tons Per Year Pipe Grade Resin (K=67) Suspension PVC Plant

Documentation: Mostly electronic & excellent for equipment, operating procedures and P & ID's

Upgrades: Plant was modified in 1995 to include the EVC technology stripping system (\$30MM Project)

Major Equipment:

- (2) Stripping Columns with 34 dual flow trays: Duplex 2205, 230 gpm, 5.3 ft dia x 35 ft h x 0.3150"
- (6) Bird Centrifuges: 75 HP, 24" x 38", 50,000 lb/hr, 1,775 rpm
- (6) Bartlett-Snow Rotary Dryers: 13,000 lb/hr, Air, PVC, Resin, CO₂
- (6) Reactors, Closed Lid-Type (18,000 G, 68m³): 304LSS, 11.8 ft dia x 18 ft h

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PVC Granulation Plant

(5) Complete PVC Granulation Lines Available

Includes:

- 600 kg/hr Buss PR14B Single Screw Extruder
- 1,200 kg/hr Battenfeld 130 Rigid PVC Twin Screw Extruder
- 500 kg/hr Soft/700 kg/hr Rigid Battenfeld ZS170 Planetary Screw Extruder
- 500kg/hr Soft/700 kg/hr Rigid Schloman BT150 Twin Screw Extruder w/Diosna Fluid Mixer/Cooler (Qty 2)
- 800 kg/hr Trusioma Soft/Rigid Twin Screw Extruder
- Also Includes: (8) 150 Ton Silos, Daily Silos, Central Controls, Weigh/Feeding System, Additives Metering System

2,800 kg/hr PVC Film Plant

Produces Rigid and Flexible PVC Film

Includes:

- 1,800 kg/hr Comerio Calendaring Line, 4-roll inverse "L", 2,100 mm width
- 1,000 kg/hr Berstorff Calendaring Line, 5-roll standard "L", 1,800 mm width
- Also Includes: Bins, Hi-Intensity Mixers, Ribbon Blenders/Coolers, Planetary Extruders, Cascade Extruder, Conveyors, Calendaring Machines, Take-Off/Stretching/Embossing Units, Cooling Units, Outlet/Edge Trimming/Pull Units, 2-Head Wind-Up Units, Cutting Units

IPPE is looking to buy VCM EDC plants

Contact Michael Joachim, VP Global Plant Sales

at MichaelJ@ippe.com



Equipment Available

Polymerizers

90200 10,500 Gallon Robert Jenkins 316SS-Clad vertical jacketed agitated reactor/autoclave. Int 330FV PSI @ 85° C, Jkt 60 PSI w/CS limpet coil jkt & (42) turns on straight side (Qty: 6)

Dryers

705589 5m² NEU Engineering 304SS continuous static fluid bed dryer SYSTEM. Bed temperature 100-120° C.

206273 24" x 9'6" Witte Model 424-D 304SS vibrating bed fluid bed dryer 2 HP

206271 48" x 10' Witte fluid bed vibrating pellet cooler/classifier 5 HP

90227 19' dia Niro 316SS flash fluid bed dryer, 10 ton/hr

Solid Bowl Centrifuges

213438 18" x 28" Bird 316SS cylinder/10 solid bowl centrifuge 40 HP.

Compressors

90228 165.5 cfm @ 21 bar Grasso Type RC49 single-stage air compressor (Qty: 5)

Pumps

90209 1,180 cfm @ .5 bar Nash Mdl CL1402 CS water seal vac pump (Qty: 2)

90215 1,120 cfm @ .5 bar Nash Mdl CL1002 CS water seal vac pump

90206 1,060 cfm @ .25 bar Nash Mdl CL703 CS water seal vac pump (Qty: 3)

Reactors

90201 10,500 gal Robert Jenkins 316SS vert jkt agit reactor/autoclave 330 PSI/vac @ 85° C Int, 60 PSI limpet coil Jkt (Qty: 6)

Tanks

90211 16,570 gal Taylor Reid 304SS agit pressure tank, 60 PSI/28" Hg vac @ 70°C Int (Qty: 2)

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